

International Engineering Research Journal (IERJ), Special Issue Page 56-58, 2017 ISSN 2395-1621

Design, Fabrication and Testing of Peltier plate refrigeration effect by forced convection

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ABSTRACT

Now a days, in conventional refrigeration system, the discharge of chlorofluorocarbon(CFC) and hydro fluorocarbon(HFC) has become a huge problem towards environment pollution, so to decrease the pollution which is caused by conventional refrigeration system the thermoelectric effect is used. This concept of thermocouple which is obtained by maintaining potential difference between the two junctions at different temperatures and vice versa. This is because heat directly converts temperature difference into voltage gradient without any usage of mechanical system. In this project, the refrigeration is done by using peltier plate which is not harmful to the environment.

ARTICLE INFO

Article History Received: 25th March 2017 Received in revised form : 25th March 2017 Accepted: 25th March 2017 Published online : 4th May 2017

Keywords: Peltier Effect, Heat sink, Fans, Thermoelectric module.

I. INTRODUCTION

The conversion of electrical energy into thermal energy by using solid state device is done by thermoelectric coolers and then build up the temperature gradient, which call the Peltier Effect[1]. The Thermoelectric coolers have a wide applications which are used to cool the electronic compounds such as infrared detectors and have the ability to control accurate temperature for precise devices such as solid-state lasers.

They can also be applied in a portable refrigerator for medical item storage for or domestic small purposes.Working fluids used in the conventional air conditioning system such as chlorofluorocarbons and it stransient hydrochlorofluorocarbons are harmful to the environment and need careful consideration to safety because they are highly flammable or toxic. For certain applications, TEC systems may have more potential to replace traditional air conditioning systems because of their lack of working fluids. TEC systems making them complete environmentally friendly units.

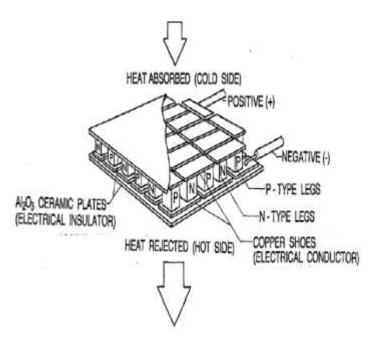


Fig 1 Model of peltier plate.

II. PROBLEM STATEMENT

The conventional air conditioning system produces harmful effects on environment because of presently used refrigerants which are highly toxic if they are leaked to atmosphere. They pollute the earth's crust and so become hazardous to living organisms.

Design assembly:

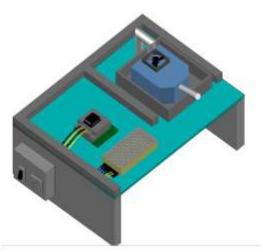


Fig 2. Assembly of the refrigeration system.

Design calculation:

Calculation of performance for forced convection.

Cross sectional area(A_c):

 $A_c = w^*t$

Perimeter:

 $=2(w+t) \text{ or } 2^*w \text{ (if } t <<< w)$

Length, L

For calculating heat transfer rate finite short fin given by

$$Q = \sqrt{h * p * k * A} * \theta_0 \left[\frac{\tanh(mL) + \frac{h}{mk}}{1 + \frac{h}{mk} * \tanh(mL)} \right]$$
$$m = \sqrt{\frac{hp}{kA}}$$
$$\theta_{0} = \text{T-T}i$$

Calculations for heat transfer rate, Q:

$$\frac{\text{Area}(A):}{A=w*t}$$

=0.151*0.003
=4.53*10⁻⁴ m²

Perimeter(P):

P=2w

.....(t<<<w)

P = 0.302 m

Thermal conductivity(K):

=202 W/mK

..... (for aluminum)

Convective heat transfer coefficient(h):

 $h=9 W/m^2 K$

$$m = \sqrt{\frac{9*0.302}{202*4.53*10^{-4}}}$$

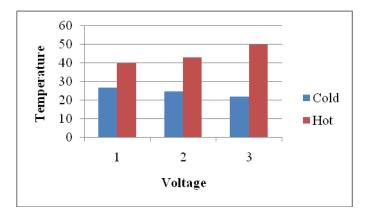
=5.45

By applying various voltages calculate heat transfer rate.

III. RESULT TABLE

1. For air convection:

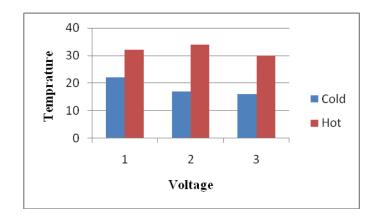
Vo	Inle	Cold	Hot	Out	Coo	Heati	Hea	Heat
lta	t	side	Sid	let	ling	ng	t	gener
ge	Te	temp	e	Те	effe	Effec	reje	ation
	mp	of	Те	mp	ct	t	ctio	
(v)	of	(TEP	mp	of	Δtc	Δth	n	
	air)	of	air	(Ti-	(Th-		
			(TE		Tc)	Ti)		
			P)					
4	34	27.1	40	29	6.9	6	0.43	0.49
6	32.8	25	43	27.	7.8	10.2	0.73	0.56
				1				
8	33	21.8	50	27.	11.	12.3	1.21	0.87
				20	2			



Graph1. For temp rate VS voltage (Air cool).

2. For water convection:

-		-	-	-		-	-	
Vo	Inle	Cold	Hot	Out	Cool	He	Heat	Heat
lta	t	side	Sid	let	ing	atin	Rejec	Gene
ge	Te	temp	e	Te	effec	g	tion	ratio
	mp	of	Te	mp	t	Eff		n
(v)	of	(TE	mp	of	Δtc	ect		
	air	P)	of	air	(Ti-	Δth		
			(TE		Tc)	(Th		
			P)			-		
						Ti)		
4	30	21	31	26.	9	1	3.05	0.33
				1				
6	30	16.5	34.	27.	13.5	4.2	4.57	4.89
			2	1				
8	30	16.1	34.	20.	13.9	4.2	4.72	0.21
			2	3				



Graph 2 for temp VS voltage (Water cool).

IV. CONCLUSION

There are several different types of cooling devices available to remove the heat from industrial enclosures, but as the technology advances, thermoelectric cooling is emerging as a truly viable method that can be advantageous in the handling of certain small-to-medium applications. It is compact in size, harmful coolant is not required and weight of the system is low. This works on peltier effect. Compatibility of thermoelectric cooling systems have made them more useful and appropriate for environment protection.

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